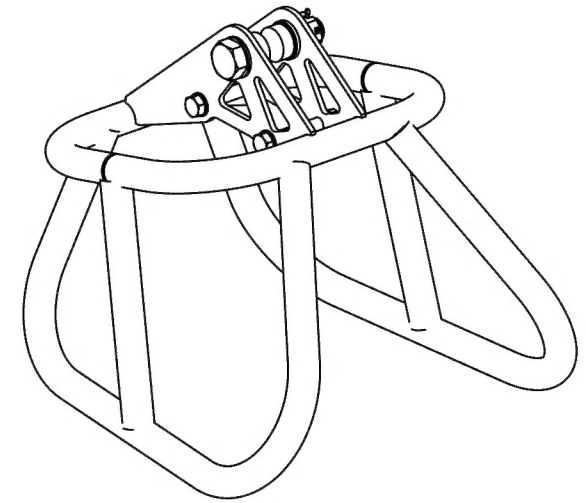
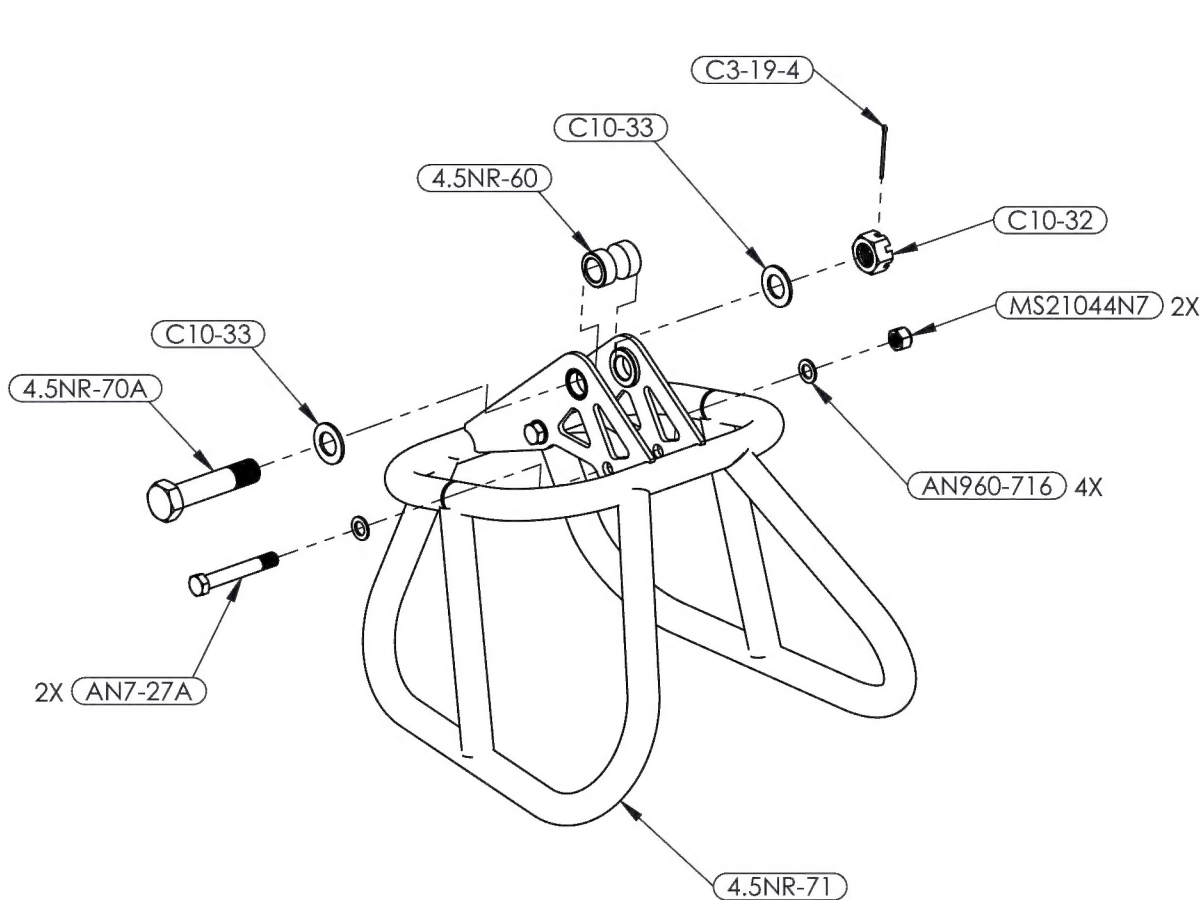



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0233	UPDATED TO NEW DRAFTING STANDARDS. 4.5NR-75 REPLACED W/ AN7-27A. AN365-720A REPLACED W/ MS21044N7.	9/21/2015	DPD	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-60	1	LIFTING BUSHING	4140/4142	
			4.5NR-70A	1	LIFTING BOLT	STEEL	3/4-10
			4.5NR-71	1	SINGLE CAGE		
		B/O	C10-32	1	LIFTING BOLT NUT	STEEL	3/4-10 (MCMASTER-CARR #97190A035)
		B/O	C3-19-4	1	COTTER PIN	S.S.	Ø1/8 X 2 (MCMASTER-CARR #98401A480)
		B/O	C10-33	2	LIFTING BOLT WASHER	STEEL	3/4 (MCMASTER-CARR #98017A220)
		B/O	AN7-27A	2	BOLT	STEEL	7/16-20 X 2.969
		B/O	AN960-716	4	AN-7 WASHER	STEEL	Ø7/16
		B/O	MS21044N7	2	NUT	STEEL	7/16-20

			TITLE	
			SINGLE RING CAGE	
DWG NO.			4.5NR-C	
MAT'L			DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			APPROVED <i>D Weil</i>	
.XXX ± .005			HEAT	
.XX ± .01			TREAT	
.X ± .1			FINISH	
1. BREAK ALL SHARP EDGES .015 x 45°			SPEC	
OR .015R			USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
SCALE 1:6		DATE 8/6/2013	SHEET 1 OF 1	